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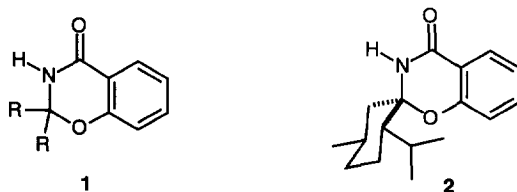
## Synthesis of a Novel Chiral 1, 3-Benzoxazinone Auxiliary and Its Application to Highly Diastereoselective Aldol Reaction

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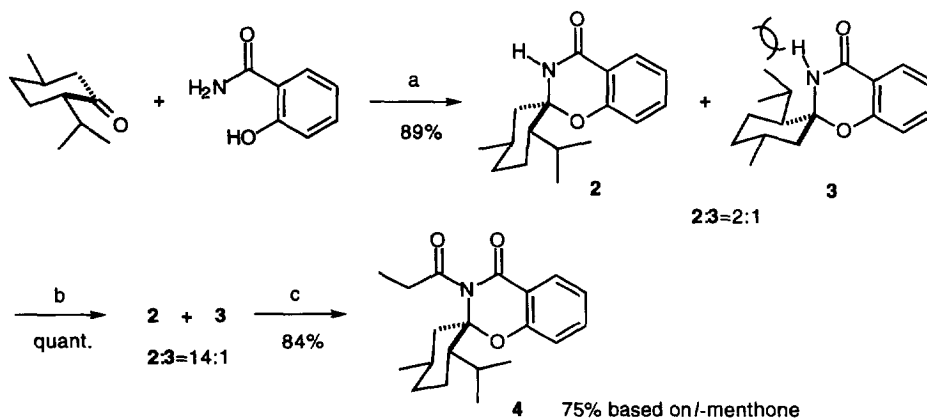
**Abstract:** Condensation of *l*-menthone with salicylamide followed by isomerization of the adduct with DBU afforded a novel chiral 1, 3-benzoxazinone auxiliary, the usefulness of which was demonstrated by highly diastereoselective aldol reaction with aldehydes. Copyright © 1996 Elsevier Science Ltd

Since the discovery of 2-oxazolidones<sup>1</sup> and camphor sultams,<sup>2</sup> an auxiliary-mediated second generation method of asymmetric synthesis has been recognized as one of the steadiest access to optically active compounds.<sup>3</sup> As a part of our project to develop a carbapenem antibiotic, the 2, 2-disubstituted 1, 3-benzoxazinones **1** have been shown to induce a high level of stereoselectivity in the Reformatsky reaction of *N*- $\alpha$ -bromopropionyl derivative with acetoxyazetidinone.<sup>4</sup> The successful result prompted us to synthesize a chiral 1, 3-benzoxazinone auxiliary and examine its efficacy in the asymmetric synthesis. We report herein synthesis of a novel chiral 1, 3-benzoxazinone auxiliary **2** and its induction of excellent diastereoselectivities in aldol reaction.



Synthesis of the chiral auxiliary **2** was carried out by dehydrative condensation of *l*-menthone with salicylamide (Scheme 1). Refluxing equimolar amount of *l*-menthone and salicylamide in toluene for 24 h in the presence of *p*-TsOH (5 mol%) in a Dean-Stark apparatus gave a mixture of the chiral 1, 3-benzoxazinones **2** and its diastereomer **3** (2/3=2:1).<sup>5</sup> The predominant formation of **2** may be due to a repulsive interaction between the isopropyl group and the amide hydrogen atom observed in **3**.<sup>6</sup> Since the 1, 3-benzoxazinones **2** and **3** are acetal-type compounds, it seemed likely that there is an equilibrium between **2** and **3** under certain conditions, and consequently the attempt to shift the equilibrium to **2** by isomerization was undertaken. Although acid-catalyzed isomerization of **3** was not fruitful (Table 1, entries 1 and 2), base-catalyzed counterpart using DBU in *N*-methylpyrrolidone (NMP) was found to be very effective (Table 1, entry 3). Treatment of **3** with a catalytic

Scheme 1



a: *p*-TsOH (0.05 eq.), toluene, reflux, 24 h; b: DBU (0.1 eq.), NMP, 25°C, 24 h, -20°C, 24 h; c: EtCOCl, *i*-Pr<sub>2</sub>EtN, CuCl (cat.), toluene, 50°C, 3 h.

amount of DBU (10 mol %) in NMP at 25°C for 24 h then at -20°C for 24 h yielded **2** in predominance over **3** (2:3=14:1). A mixture of **2** and **3** (2:3=2:1) was subjected to the same isomerization to afford the same ratio of the mixture (2:3=14:1). In addition, a mixture of **2** and **3** was kinetically differentiated in subsequent acylation. *N*-Propionyl **1, 3**-benzoxazinone **4** was exclusively formed from a mixture of **2** and **3** under the acylation conditions using a weak base<sup>7</sup> [EtCOCl, *i*-Pr<sub>2</sub>EtN, CuCl (cat.), 50°C, 3 h]. It seems plausible that the exclusive formation of **4** may also be accounted for by repulsive interactions between the isopropyl group and incoming base and/or acid chloride encountered in the case of **3**. Combination of these three chemical transformations (steps a-c) furnished the *N*-propionylbenzoxazinone **4** in 75% yield based on *l*-menthone.

Table 1

Entry <sup>a</sup>	3 $\longrightarrow$ 2 + 3			2:3 <sup>b</sup>
	Reagent (eq.)	Solvent	Conditions	
1	<i>p</i> -TsOH (0.1)	Toluene	reflux, 6 h	2:1
2	PPTS (0.1)	Toluene	reflux, 24 h	3:1
3	DBU (0.1)	NMP	25°C, 24 h -20°C, 24 h	14:1

<sup>a</sup>All the reactions were conducted in 1 mmol scale. <sup>b</sup>Determined by HPLC.

In order to examine the utility of the chiral auxiliary **2** in the asymmetric synthesis, aldol reaction of *N*-propionyl derivative **4** was next carried out. Enolization of **4** with LDA followed by addition of benzaldehyde afforded the aldol in favor of the *syn*-isomer **5a**<sup>8</sup> in moderate yield (Table 2, entry 1). The yield and the *syn*-selectivity were remarkably improved by the use of the sodium enolate generated by reaction of **4** and NaN(TMS)<sub>2</sub> yielding the aldol in 85% yield with a ratio of **5a**:**6a**=91:2 (Table 2, entry 2). Transmetalation of the sodium enolate of **4** into the titanium enolate with ClTi(O*i*-Pr)<sub>3</sub> and subsequent addition of benzaldehyde

gave the *syn*-isomer **6a**<sup>8, 1e</sup> in high yield with high stereoselectivity (81% yield, **5a**:**6a**=3:94) (Table 2, entry 3). Direct generation of the more reactive chlorotitanium enolate<sup>1f</sup> of **4** by deprotonation of the TiCl<sub>4</sub>-complexed **4** with Et<sub>3</sub>N followed by the reaction of the enolate with benzaldehyde as well gave rise to the *syn*-isomer **6a** in high yield with high selectivity (Table 2, entry 4). To check the further versatility of the chiral auxiliary, the aldol reaction of **4** with acetaldehyde, an example of an alkanal, was also examined and observed that the *syn*-aldol **6b** yielded both in high yield and with high stereoselectivity (Table 2, entry 5). In all cases, the products were easily obtained in >99% d.e. by simple column chromatography on silica-gel.

Table 2

**4**  $\xrightarrow[\text{-78}^\circ\text{C, 0.5 h}]{\text{i) Enolization, ii) RCHO (2 eq.)}$  **5a,b** + **6a,b**

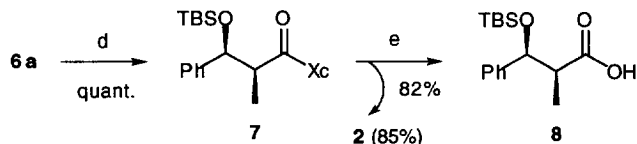
Xc: Chiral auxiliary    **a** R=Ph; **b** R=Me

Entry <sup>a</sup>	R	Enolization			Yield (%) <sup>b</sup>	5 : 6 <sup>c</sup>	Major Product <sup>d</sup> Yield (%)
		Reagent (eq.)	Solvent	Conditions			
1	Ph	LDA (1.1)	THF	-78°C, 2 h	45	66:10 (24)	<sup>e</sup>
2	Ph	NaN(TMS) <sub>2</sub> (1.1)	THF	-78°C, 0.5 h	85	91:2 (7)	72
3	Ph	NaN(TMS) <sub>2</sub> (1.6) <sup>f</sup> CITl(O <i>i</i> -Pr) <sub>3</sub> (1.6) <sup>g</sup>	THF	-78°C, 0.5 h <sup>f</sup> -40°C, 0.2 h <sup>g</sup>	86	3:94 (3)	75
4	Ph	TiCl <sub>4</sub> (2.0), Et <sub>3</sub> N (2.0)	CH <sub>2</sub> Cl <sub>2</sub>	-78°C, 2 h	84	2:96 (2)	76
5 <sup>h</sup>	Me	TiCl <sub>4</sub> (2.0), Et <sub>3</sub> N (2.0)	CH <sub>2</sub> Cl <sub>2</sub>	-78°C, 0.5 h	98	2:97 (1)	91

<sup>a</sup>All the reactions were conducted in 1 mmol scale. <sup>b</sup>Combined isolated yields. <sup>c</sup>The ratio was determined by HPLC. The figures in the parenthesis denote the combined isolated yields of *anti*-products. <sup>d</sup>Isolated yields of the pure major product (>99% d.e.). <sup>e</sup>The major product was not isolated. <sup>f</sup>The conditions for enolization. <sup>g</sup>The conditions for transmetalation. <sup>h</sup>10 eq. of aldehyde was used for the reaction.

Additional usefulness of the novel chiral auxiliary is demonstrated by its facile recovery from the product, which is shown in Scheme 2. Conversion of **6a** into the silyl ether **7** followed by treatment with LiOH/H<sub>2</sub>O<sub>2</sub> in aqueous THF afforded the optically pure *O*-TBS acid **8**<sup>1d, 9</sup> in 82% yield and the chiral auxiliary in 85% yield.

Scheme 2



d: TBS-Cl, imidazole, DMF, 25 °C, 17 h; e: H<sub>2</sub>O<sub>2</sub>, LiOH, THF, H<sub>2</sub>O, 0°C, 20 min

In summary, the newly synthesized 1, 3-benzoxazinone auxiliary **2** has the following distinct advantages: 1) easy accessibility of the starting materials, *l*-menthone and salicylamide; 2) facile preparation; 3) high yield in *N*-acylation by the use of a weak base (*i*-Pr<sub>2</sub>EtN); 4) high level of asymmetric induction observed in aldol reaction; 5) facile recovery of the auxiliary without affecting the developed chiral centers. Owing to these excellent features, the 1, 3-benzoxazinone auxiliary **2** represents a new entry of a chiral auxiliary for the auxiliary-mediated asymmetric synthesis. Utilization of the present auxiliary to the asymmetric synthesis of natural products are under way which will be described elsewhere in due course.

## References and Notes

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- 2**: mp 82-83°C. IR (KBr)  $\nu_{\text{max}}$ : 1677, 1605 cm<sup>-1</sup>. <sup>1</sup>H-NMR (CDCl<sub>3</sub>)  $\delta$ : 7.93 (dd, *J*=7.7, 1.7 Hz, 1H); 7.44 (ddd, *J*=8.0, 7.5, 1.7 Hz, 1H); 7.05 (ddd, *J*=7.7, 7.5, 1.0 Hz, 1H); 6.92 (dd, *J*=8.0, 1.0 Hz, 1H); 6.08 (brs, 1H); 2.38-2.44 (m, 2H); 1.61-1.76 (m, 5H); 1.26-1.33 (m, 1H); 1.02-1.09 (m, 1H); 0.97 (d, *J*=7.1 Hz, 3H); 0.93 (d, *J*=6.8 Hz, 3H); 0.79 (d, *J*=6.7 Hz, 3H). <sup>13</sup>C-NMR (CDCl<sub>3</sub>)  $\delta$ : 163.07, 155.49 (2s); 134.42, 127.68, 121.52, 117.15 (4d); 117.01, 91.59 (2s); 49.95 (d); 45.92, 34.31 (2t); 28.81, 26.14 (2d); 23.39, 21.58 (2q); 21.29 (t); 18.00 (q). Mass *m/z*: 273 (M<sup>+</sup>). [ $\alpha$ ]<sub>D</sub><sup>25</sup> -82.3° (c, 1.1, MeOH). **3**: mp 159-160°C. IR (KBr)  $\nu_{\text{max}}$ : 1673, 1612 cm<sup>-1</sup>. <sup>1</sup>H-NMR (CDCl<sub>3</sub>)  $\delta$ : 7.91 (dd, *J*=7.7, 1.7 Hz, 1H); 7.44 (ddd, *J*=8.0, 7.5, 1.7 Hz, 1H); 7.04 (dt, *J*=7.7, 7.5, 1.0 Hz, 1H); 6.90 (dd, *J*=8.0, 1.0 Hz, 1H); 7.75 (brs, 1H); 2.25-2.38 (m, 2H); 1.50-1.90 (m, 5H); 1.08-1.24 (m, 2H); 1.03 (d, *J*=7 Hz, 3H); 0.91 (d, *J*=6.8 Hz, 3H); 0.83 (d, *J*=6.7 Hz, 3H). <sup>13</sup>C-NMR (CDCl<sub>3</sub>)  $\delta$ : 162.79, 156.11 (2s); 134.50, 127.65, 121.29, 116.97 (4d); 116.89, 91.82 (2s); 49.94 (d); 46.32, 34.31 (2t); 28.75, 26.11 (2d); 23.73 (q); 22.66 (t); 21.77 (q); 18.84 (q). Mass *m/z*: 273 (M<sup>+</sup>). [ $\alpha$ ]<sub>D</sub><sup>25</sup> +64.8° (c, 1.0, MeOH). The structure of **2** and **3** was unequivocally confirmed by X-ray crystallographic analysis. The X-ray data have been deposited at Cambridge Crystallographic Data Center.
- Similar steric interactions found in *l*-menthonide, see: Harada, T.; Ueda, S.; Yoshida, T.; Inoue, A.; Takeuchi, M.; Ogawa, N.; Oku, A. *J. Org. Chem.* **1994**, *59*, 7575-7576.
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- 5a**: colorless oil. [ $\alpha$ ]<sub>D</sub><sup>25</sup> +87.5° (c, 1.0, MeOH). **6a**: colorless oil. [ $\alpha$ ]<sub>D</sub><sup>25</sup> +41.4° (c, 1.0, MeOH). **6b**: colorless oil. [ $\alpha$ ]<sub>D</sub><sup>25</sup> +19.1° (c, 1.0, MeOH). The structure of compounds **5a** and **6a** was substantially confirmed by X-ray crystallographic analysis of corresponding racemic derivatives. The X-ray data have been deposited at Cambridge Crystallographic Data Center. The structure of **6b** was confirmed on corresponding hydroxy acid by comparison with the reported physicochemical properties.<sup>2b</sup>
- 8**: colorless oil. IR (KBr)  $\nu_{\text{max}}$ : 1700, 2956 cm<sup>-1</sup>. <sup>1</sup>H-NMR (CDCl<sub>3</sub>)  $\delta$ : 7.16-7.30 (m, 5H); 5.07 (d, *J*=5.0 Hz, 1H); 2.61-2.75 (m, 1H); 1.09 (d, *J*=7.0 Hz, 3H); 0.66 (s, 9H); 0.03 (s, 3H); -0.21 (s, 3H). <sup>13</sup>C-NMR (CDCl<sub>3</sub>)  $\delta$ : 179.9, 142.5 (2s); 128.1, 127.5, 126.5, 75.6, 48.5 (5d); 25.8 (q), 18.2 (s); 10.9 (q); 0.01 (q); -4.6 (q). Mass *m/z*: 295 (M<sup>+</sup>+1). [ $\alpha$ ]<sub>D</sub><sup>25</sup> -31.5° (c, 1.1, MeOH). The corresponding hydroxy acid obtained by removal of the TBS group of **8** (TBAF, THF, 25°C, 30 min, 95%) had an optical rotation {[ $\alpha$ ]<sub>D</sub><sup>24</sup> -26.4° (c, 1.13, CH<sub>2</sub>Cl<sub>2</sub>)} in good accordance with the reported value {[ $\alpha$ ]<sub>D</sub><sup>24</sup> -26.4° (c, 1.04, CH<sub>2</sub>Cl<sub>2</sub>)}.<sup>1d</sup>